





Workshop on In-Space Fabrication and Repair

The Microgravity Science Glovebox

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MSG Engineering Unit Maintained at at MSFC



MSG FACT SHEET



Launched on UF2 in June 2002

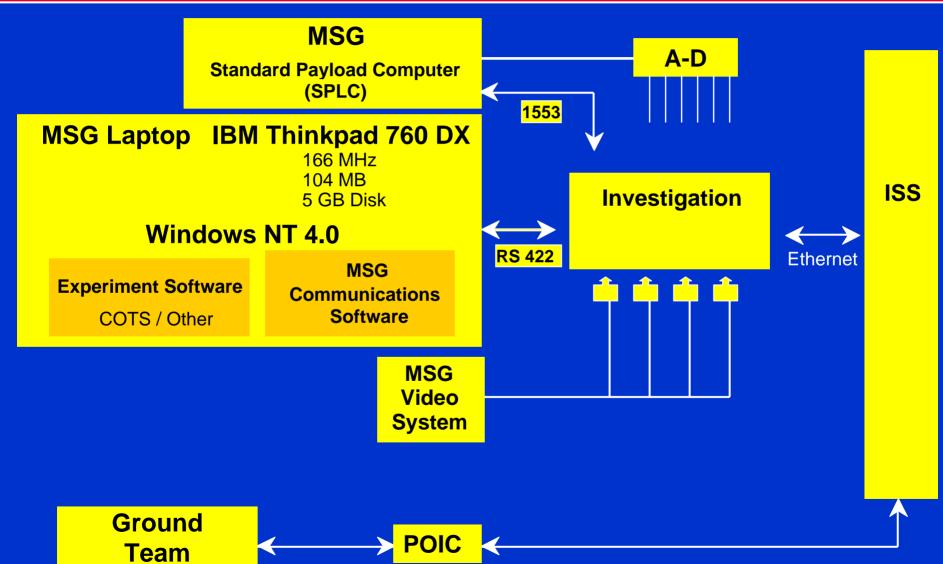
Work	906mm Wide x 637mm High
Volume	500mm Deep (floor), 385mm Deep (top)
Max. Entrance	406 mm Diameter
Power to Investigation (1000 watts Total)	7 amps @ 28 volts, 4 amps @ 5 volts 2 amps @ +12 volts, 2 amps @ -12 volts 8.3 amps @ 120 volts
Heat	800 watts from Cold Plate
Dissipation	200 watts from Air Flow
Video	3 Color, 1 B&W camera, 4 Recorders (Sony, Digital)
Other	Gaseous Nitrogen
Resources	Vacuum Vent





MICROGRAVITY SCIENCE GLOVEBOX MSG DATA SYSTEM

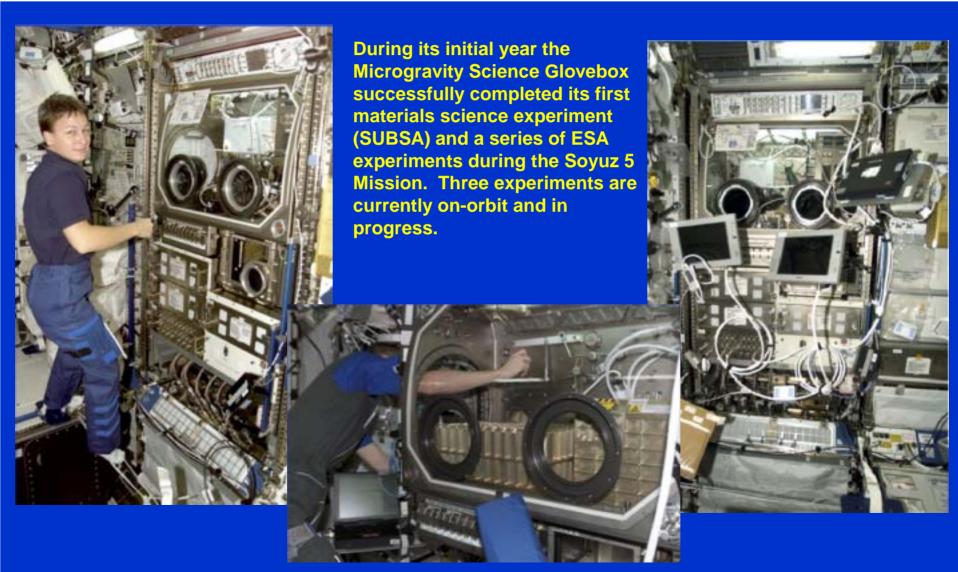






FIRST YEAR OF OPERATIONS







REPAIR STATUS



Failure History

November

12 volt Current Spike and 5 volt Converter Failure

February

Repair Unit on Progress

Reoccurrence of 12 volt Current Spike Power
Distribution
Unit

Main Electronics Box

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Sensors and Subsystems

Recovery

All Subsystems Disconnected at E-Box and Individually Reconnected – Fault Disappeared





ON-ORBIT TROUBLE SHOOTING







Rack Rotated Forward to Allow Access to Electronics from Rear





Example Program



Science Community

- Instrumentation
- Micro-G Modeling

Workshop

Fabrication and Repair Testbed

Flight Unit

Quantify the effects of Micro-G on

Fabrication Processes



Engineering Community

- Fabrication Expertise
- Hardware

Fast and Highly Visible Program

2003 2004 2005 2006 2007